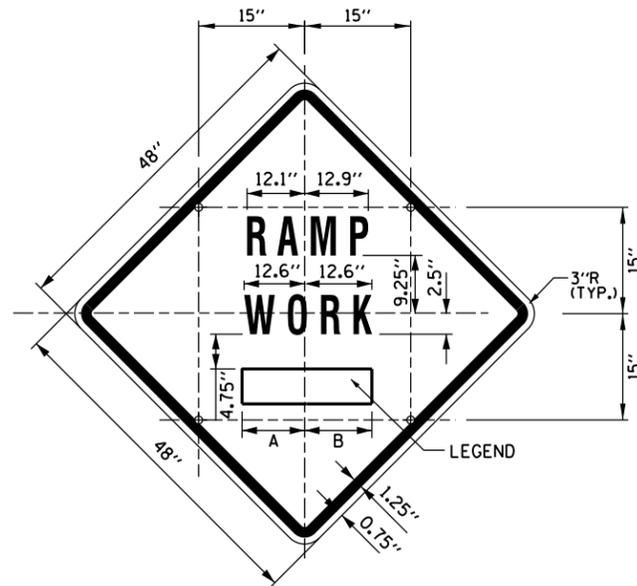


<b>Tollway Standard Drawing Revisions</b>
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Section E	MOT	
	<b>Standard</b>	<b>Modification Summary</b> <span style="float: right;"><b>Effective 3/31/2014</b></span>
	<b>E1</b>	<b>Construction Signs</b>
		Revised "Fine" Sign Number Per MUTCD
		Added: "LED Display" To Work Zone Speed Limit Sign Assembly
	<b>E2</b>	<b>Lane Closure Details</b>
Sheets 1-3		Removed Any Designated MPH From Workzone Speed Limit Sign Assembly
		Increased Buffer Space From 500' to 650'
		Reduced Lane Closure Taper Distance From 1000' To 800'
		Adjusted Arrow Board Distance With Decreased Taper Length
		Revised Note 9.
	<b>E3</b>	<b>Shoulder Closure Detail</b>
		Deleted "Shoulder Closure Detail (Maintain Existing Speed Limit)"
		Revised "Workers" Sign Number per MUTCD
		Removed Any Designated MPH From Workzone Speed Limit Sign Assembly
		Revised Note 12.
		Deleted Note 16.
		Notes 17-19 Have Been Renumbered.
	<b>E4</b>	<b>Maintenance of Traffic Reverse Curve</b>
Sheet 2 of 2		Type I - Reverse Curve Data For WZSL 45 MPH
		Type II - Reverse Curve Data For WZSL 50-55 MPH
		Type III - Reverse Curve Data For WZSL 60-65 MPH
	<b>E5</b>	<b>Temporary Gore Details</b>
		Temporary Entrance Taper Distance Based on 45 MPH.
	<b>E6</b>	<b>Contractor Access To Work Area</b>
		Revised Note for Temporary Concrete Barrier at Construction Entrance
		Added Work Zone Speed Limit 45 MPH
	<b>E7</b>	<b>Pull-Out Area</b>
Sheet 2 of 2		New Law Enforcement Pull-Out Area

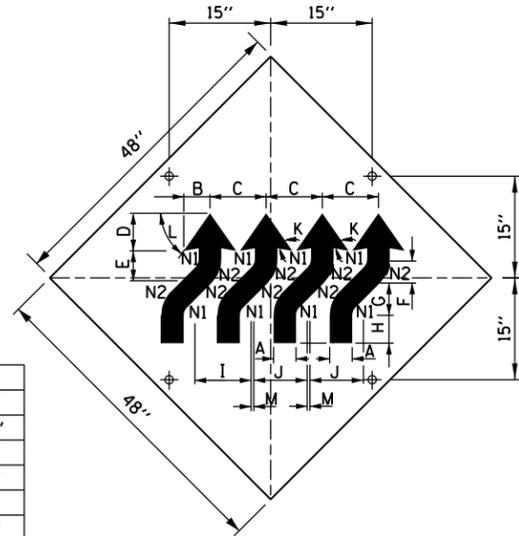
	New Sheet
--	-----------



**SIGN TS-2 (O)**

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND SYMBOL - BLACK  
 SIZE: 48"x48"  
 LETTERING: 7" FEDERAL SERIES D  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN

SIGN NO.	LEGEND	A	B
TS-2A	AHEAD	15.50"	15.50"
TS-2B	500 FT	14.25"	15.13"
TS-2C	1000 FT	14.88" L2	15.75" L2
TS-2D	1500 FT	14.88" L2	15.75" L2
TS-2E	1/2 MILE	15.75" L3	15.75" L3
TS-2F	1 MILE	13.06"	13.06"

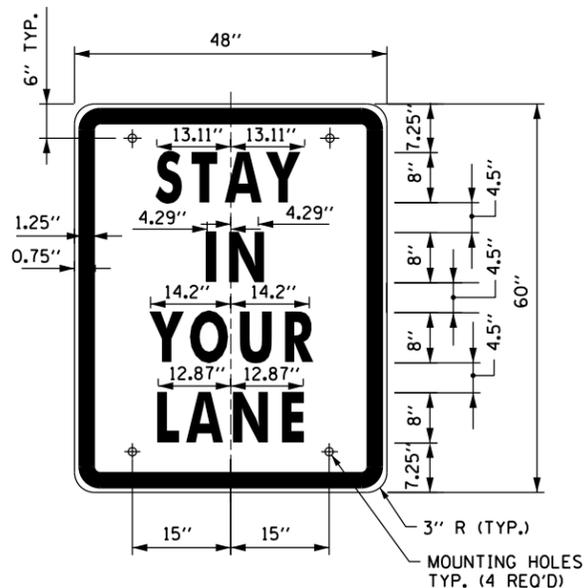


**SIGN WI-4dR (O)**

A	4 1/2"
B	5 3/4"
C	12 1/2"
D	7 3/4"
E	6 1/2"
F	4 1/2"
G	6 1/2"
H	6"
I	12 3/4"
J	12"
K	45°
L	55°
M	0 3/4"
N1	2"
N2	6 1/2"

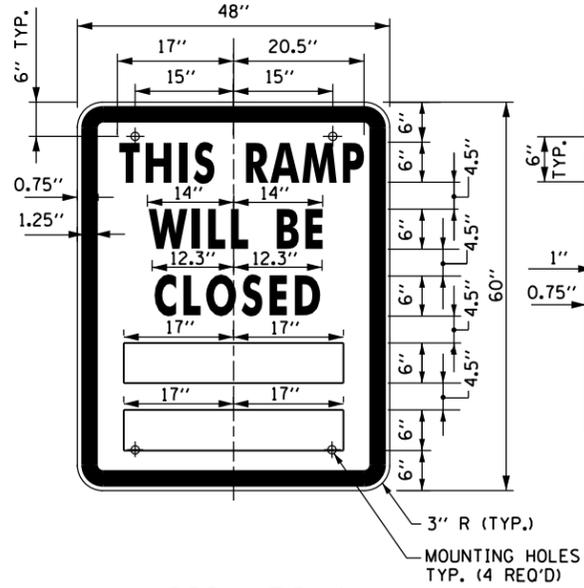
COLOR: BACKGROUND, FLUORESCENT ORANGE (O)  
 TYPE A REFLECTIVE SHEETING PER STANDARD SPECIFICATIONS (\*A)  
 BORDER AND LETTERS-BLACK  
 SIZE: 48"x48"

MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN.



**SIGN TS-3**

COLOR: BACKGROUND - WHITE (REFLECTORIZED)(\*A)  
 BORDER AND LETTERS - BLACK  
 SIZE: 48"x60"  
 LETTERING: LEGEND - 8" FEDERAL SERIES D  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN

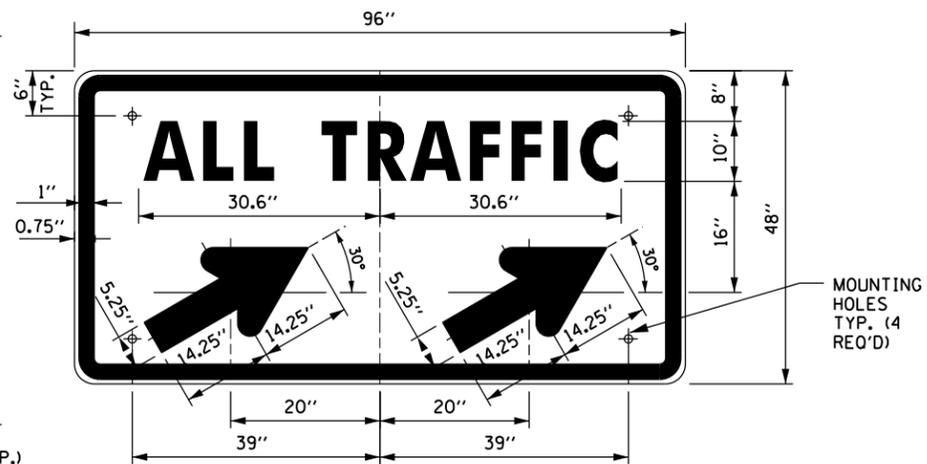


**SIGN TS-4**

COLOR: BACKGROUND - WHITE (REFLECTORIZED)(\*A)  
 BORDER AND LETTERS - BLACK  
 SIZE: 48"x60"  
 LETTERING: LEGEND - 6" FEDERAL SERIES C  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN

**RAMP CLOSURE ADVANCE INFORMATION SIGN**

THE VARIABLE MESSAGE WITH DATES FOR THE BOTTOM TWO LINES SHALL BE DETERMINED BY THE ENGINEER AND GIVEN TO THE CONTRACTOR BEFORE THE REQUIRED FIELD ERECTION DATE.



**SIGN TS-5a & TS-5b**

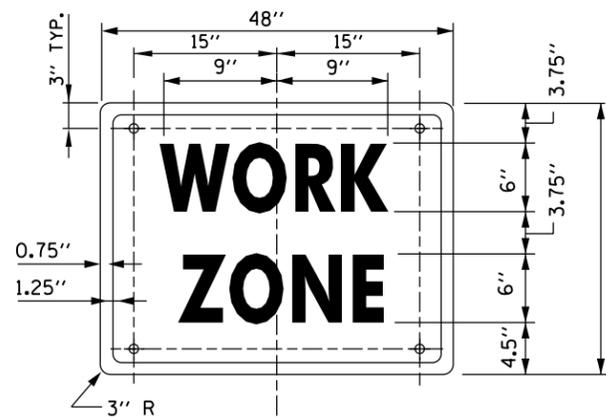
COLOR: BACKGROUND - WHITE (REFLECTORIZED)(\*A)  
 BORDER AND LETTERS - BLACK  
 ARROW - BLACK  
 SIZE: 96"x48"  
 LETTERING: 10" FEDERAL SERIES D  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN  
 NOTE: SIGN TS-5a IS SHOWN, SUBSTITUTE LEGEND " " FOR " " FOR SIGN TS-5b

**NOTES:**

- ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THIS GUIDE EXCEPT WHERE NOTED.
- SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
- SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.  
 (O) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.  
 (\*A) - REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.
- DIMENSIONS INDICATED THUS L ARE BASED ON A REDUCTION IN STANDARD LETTERING SPACING AS SHOWN BELOW:  
 L1 SPACING REDUCED BY 25%  
 L2 SPACING REDUCED BY 40%  
 L3 SPACING REDUCED BY 50%

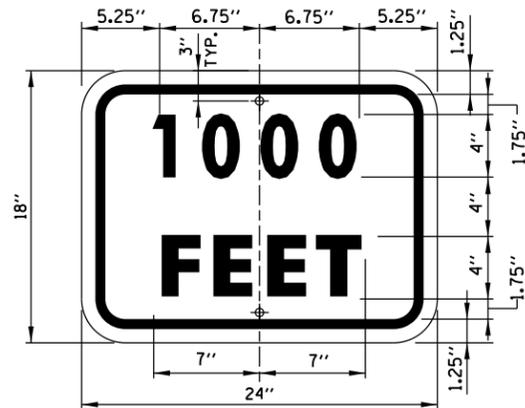


DATE	REVISIONS
5-1-2009	DELETED FLASHING ARROW BOARDS
1-1-2011	ADDED SIGN COLOR DESIGNATION
11-1-2012	DELETED SIGN TS-1
3-31-2014	REVISED FINE SIGN NUMBER AND ADDED LED SPEED LIMIT DISPLAY



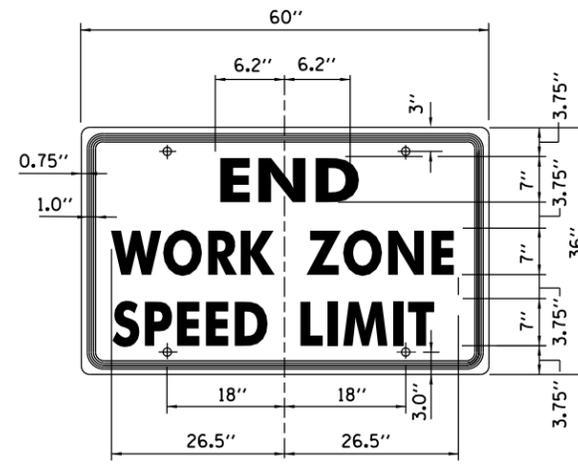
SIGN G20-I102 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 48"x24"  
 LETTERING: 6" FEDERAL SERIES C,  
 MOUNTING HOLES: 1/16" DIA., 4 HOLES SPACED AS SHOWN  
 ON SIGN G20-2A



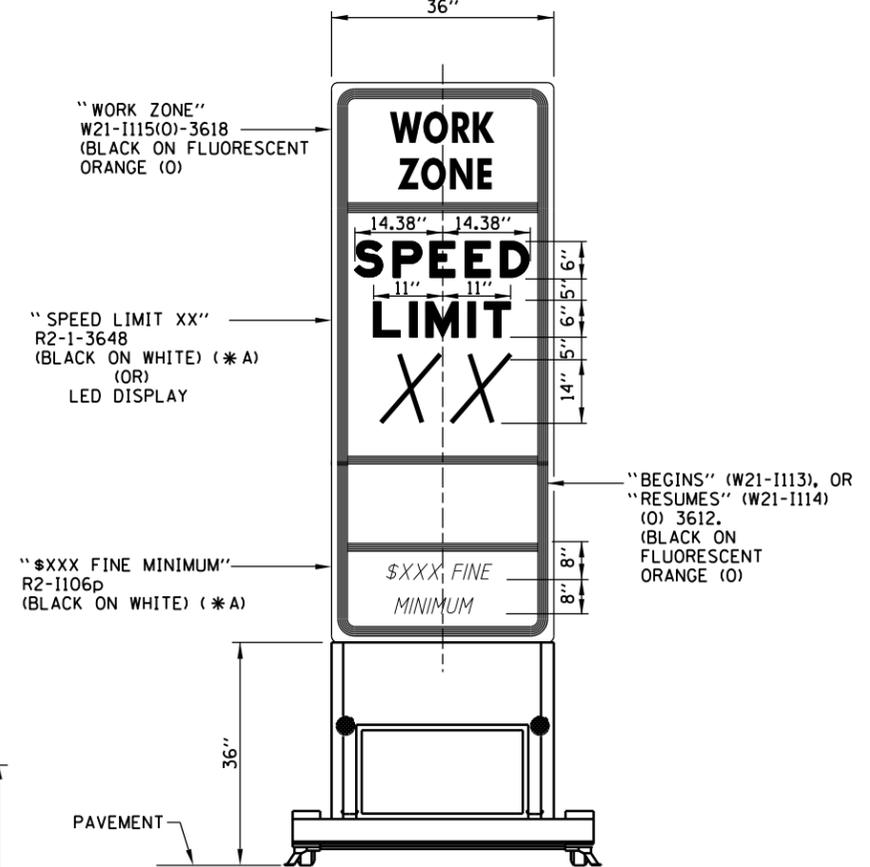
SUPPLEMENTAL PLATE (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 24"x18"  
 LETTERING: 4" FEDERAL SERIES D  
 MOUNTING HOLES: 1/16" DIA.



SIGN G20-I103 (O)

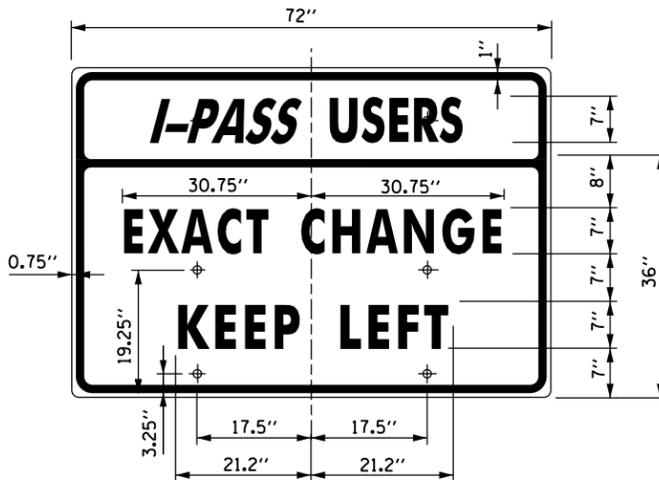
COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x36"  
 LETTERING: 6" FEDERAL SERIES C,  
 MOUNTING HOLES: 1/16" DIA., 4 HOLES SPACED AS SHOWN



WORK ZONE SPEED LIMIT SIGN ASSEMBLY

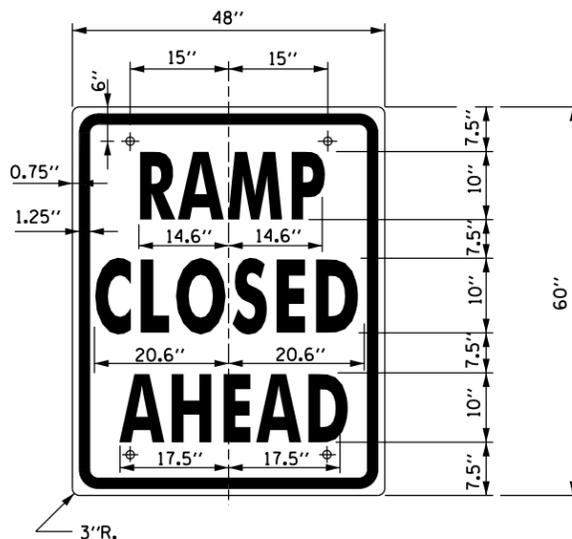
GENERAL NOTES:

1. ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THE GUIDE EXCEPT WHERE NOTED.
2. SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
3. SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.  
 (O) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.  
 (\*A)-REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.



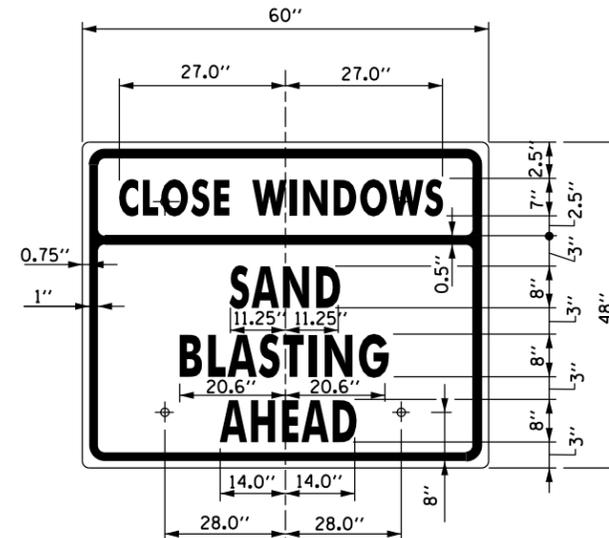
SIGN TS-7

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (\*A)  
 BORDER AND LETTERS - BLACK  
 SIZE: 72"x36"  
 LETTERING: 7" FEDERAL SERIES C  
 MOUNTING HOLES: 1/16" DIA., 4 HOLES SPACED AS SHOWN



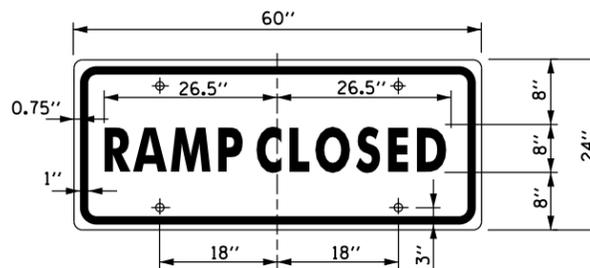
SIGN TS-9

COLOR: BACKGROUND - WHITE (REFLECTORIZED)  
 BORDER AND LETTERS - BLACK  
 SIZE: 48"x60"  
 LETTERING: 10" FEDERAL SERIES C  
 MOUNTING HOLES: 1/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-10 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x48"  
 LETTERING: 8" FEDERAL SERIES C, 7" FEDERAL SERIES B  
 MOUNTING HOLES: 1/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-6

COLOR: BACKGROUND - WHITE (REFLECTORIZED)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x24"  
 LETTERING: 8" FEDERAL SERIES C  
 MOUNTING HOLES: 1/16" DIA., 4 HOLES SPACED AS SHOWN

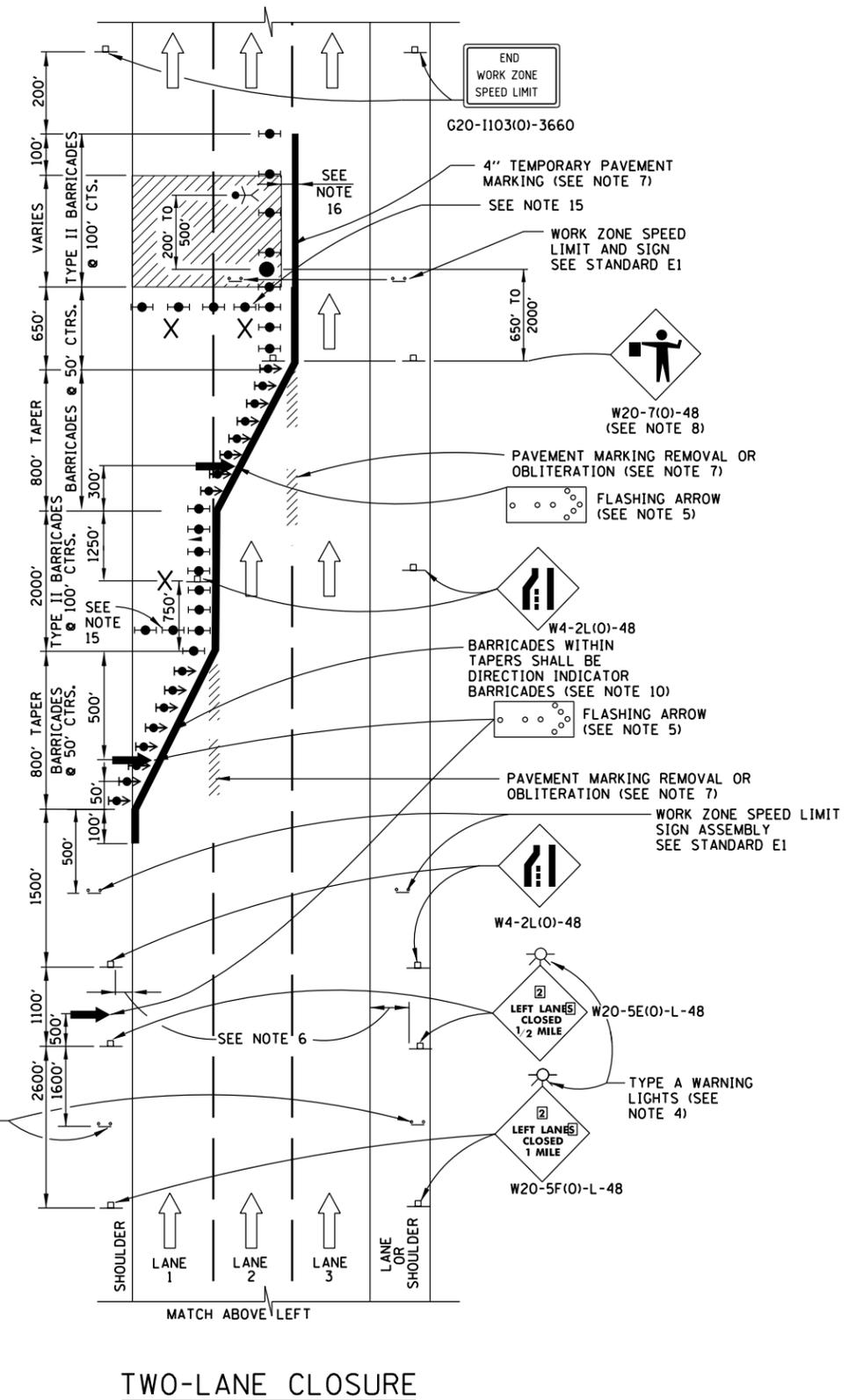
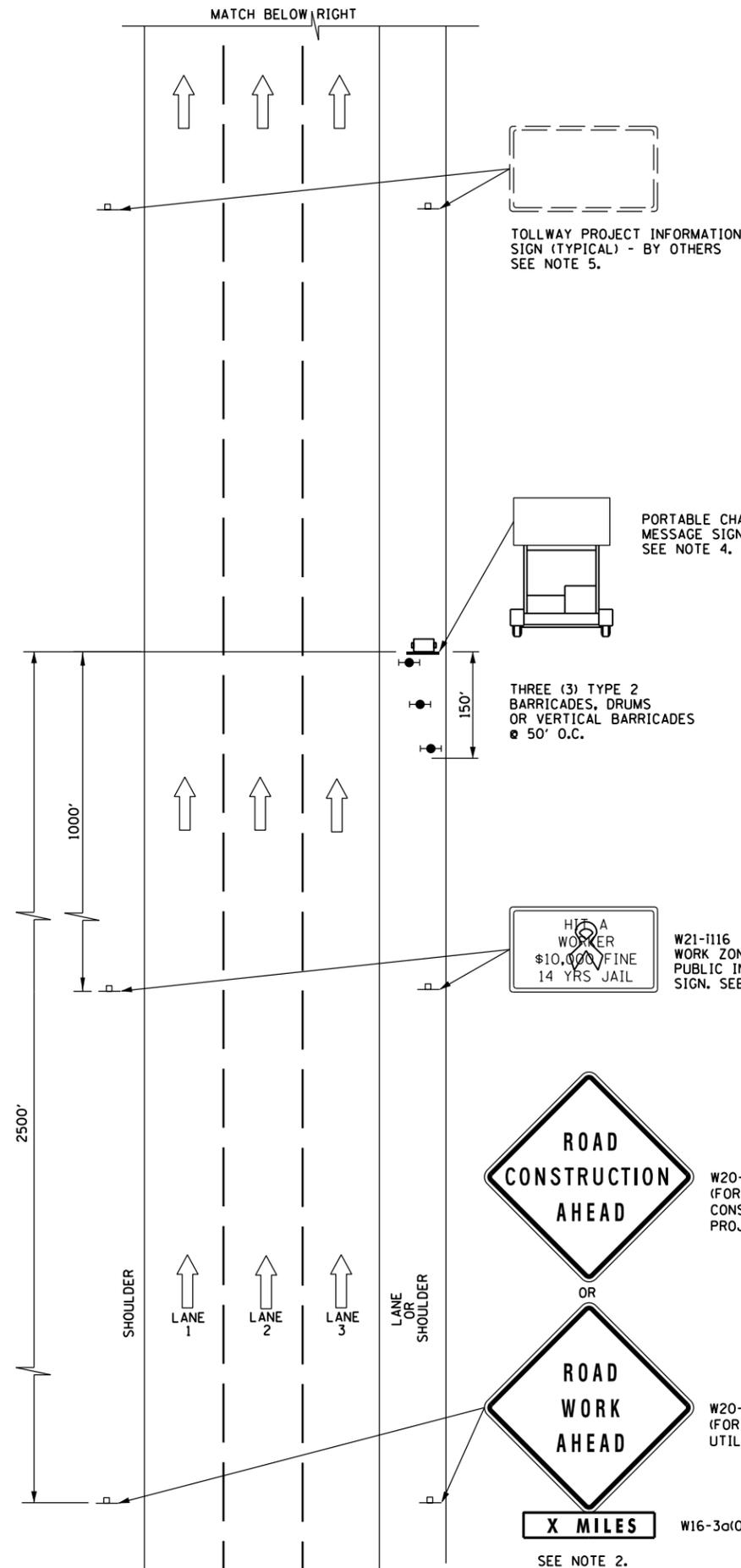
APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009





**SYMBOLS**

-  ARROW BOARD
-  WORK AREA
-  SIGN
-  DIRECTION INDICATOR BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
-  TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
-  FLAGGER WITH TRAFFIC CONTROL SIGN
-  WORKER
-  LANE CLOSED



APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009

SEE SHEET 1 IN THIS SERIES FOR GENERAL NOTES

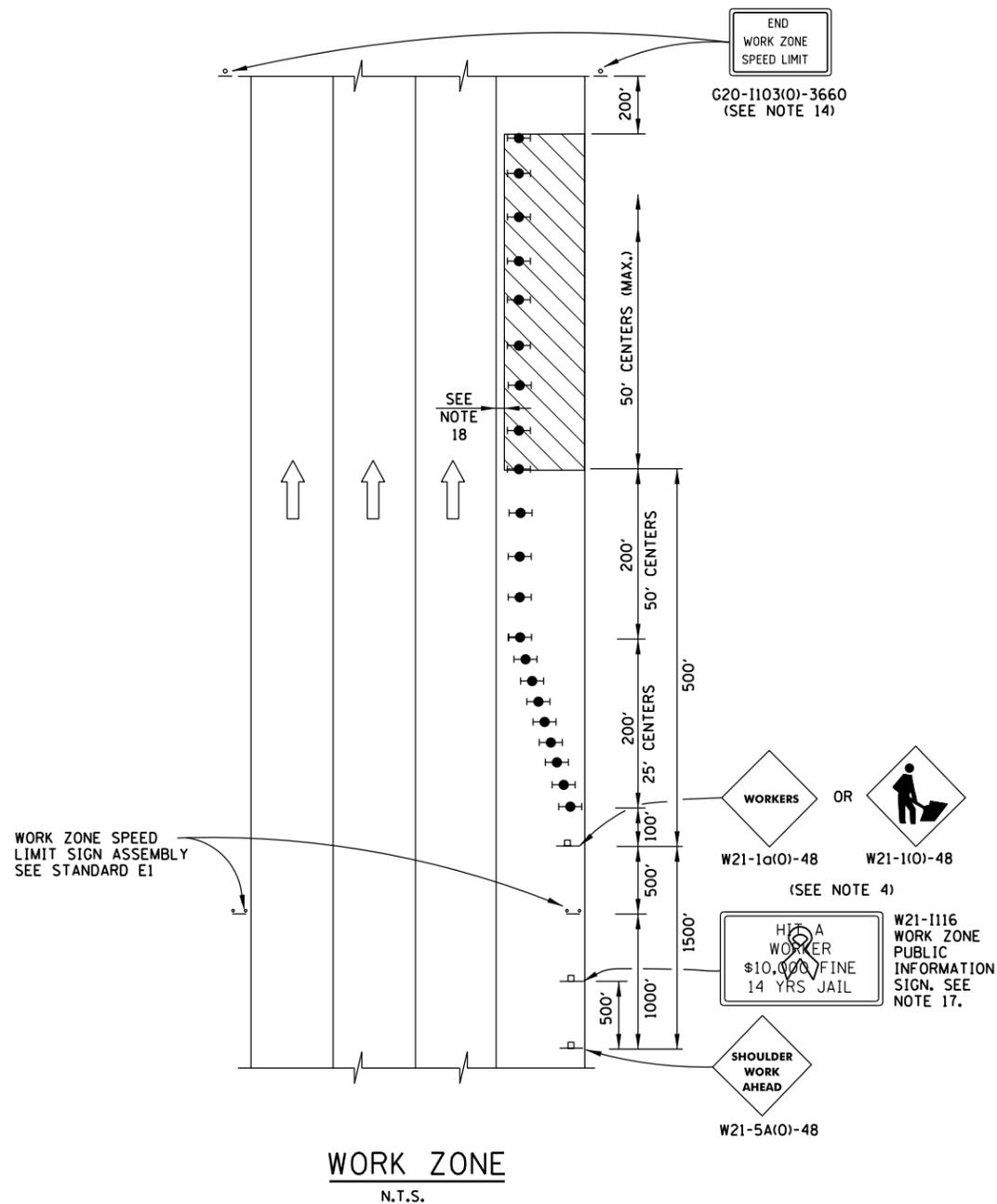
SHEET 2 OF 3



LANE CLOSURE DETAILS

STANDARD E2-04





**GENERAL NOTES:**

1. THE SHOULDER SHALL BE CLOSED WHEN A WORK ACTIVITY REQUIRING 15 OR MORE MINUTES IS PERFORMED AT A DISTANCE WHICH IS LESS THAN 15 FEET BUT NO CLOSER THAN 2 FEET THE EDGE OF PAVEMENT.
2. THE ADJACENT EXTERIOR LANE SHALL BE CLOSED WHEN WORK IS PERFORMED WITHIN 2 FEET FROM THE EDGE OF PAVEMENT.
3. THE CHANNELIZING DEVICES WHICH SEPARATE THE WORK SPACE FROM THE ADJACENT TRAVEL LANE SHALL BE SPACED AT 25' FOR (200 FEET) AND AT A MAXIMUM OF 50' FOR ALL ADDITIONAL DEVICES.
4. WHEN THE WORKSITE IS UNATTENDED, SUBSTITUTE - "SHOULDER WORK AHEAD" SIGN FOR THE SECOND SIGN.
5. WORKER SIGNS OR SHOULDER WORK SIGNS AND CHANNELIZATION DEVICES ARE PLACED ONLY ON THE SIDE OF THE ROADWAY ON WHICH THE ACTIVITY IS PERFORMED.
6. FOR SHOULDER CLOSURE EXTENDING OVERNIGHT, BARRICADE TYPE II WITH STEADY BURNING LIGHT, TYPE C SHALL BE USED.
7. FOR SHORT TERM CLOSURE (SUNRISE TO ONE HOUR BEFORE SUNSET) NOT EXTENDING INTO DARKNESS, CONES MAY BE USED.
8. ONE WORK ZONE SPEED LIMIT SIGN ASSEMBLY SHALL BE PLACED AT A DISTANCE OF 500' TO 2,500' MAXIMUM IN ADVANCE OF WORKERS THROUGHOUT THE SHOULDER CLOSURE. MOVING OPERATIONS MAY REQUIRE CONTINUOUS ADJUSTMENT OF THE SIGN ASSEMBLY LOCATION TO MAINTAIN THE ABOVE INTERVAL.
9. AN ADDITIONAL SIGN ASSEMBLY SHALL BE PLACED 500' BEYOND THE LAST ENTRANCE RAMP FOR EACH INTERCHANGE THAT FALLS WITHIN THE 2,500'.
10. THE SIGN ASSEMBLY SHALL BE PLACED NO CLOSER THAN 500' TO ANY OTHER SIGN.
11. THE SIGN ASSEMBLY SHALL NOT BE UTILIZED WHEN WORKERS ARE BEHIND A TEMPORARY (MOVABLE BARRIER) WALL.
12. THE WORK ZONE SPEED LIMIT SIGNS AND SIGN ASSEMBLY SHALL BE PROMPTLY REMOVED OR COVERED WHEN SHOULDER CLOSURE IS NOT IN USE.
13. ALL CONFLICTING SPEED LIMIT SIGNS SHALL BE COVERED OR REMOVED.
14. "END WORK ZONE SPEED LIMIT" SIGNS SHALL BE IN PLACE ONLY WHEN THE EXISTING POSTED SPEED > 55MPH.
15. FOR SHOULDER REPAIRS OR REPLACEMENT THE CHANNELIZING DEVICES SHALL BE PLACED AT THE EDGE OF PAVEMENT WHENEVER THE WORK ACTIVITIES RESULT IN A DROPOFF AT THE EDGE OF PAVEMENT.
16. ANY UNATTENDED OBSTACLE OR EXCAVATION LEFT ON THE SHOULDER OVERNIGHT SHALL BE IN COMPLIANCE WITH THE ROADWAY TRAFFIC CONTROL AND COMMUNICATIONS MANUAL.
17. THE WORK ZONE INFORMATION SIGN IS 60" WIDE BY 48" HIGH. THE CONTRACTOR SHALL OBTAIN THE CAMERA-READY ARTWORK REQUIRED FOR THE SIGN MESSAGE BY CONTACTING IDOT'S CENTRAL BUREAU OF OPERATIONS.
18. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.

**SYMBOLS**

- WORK AREA
- SIGN
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT

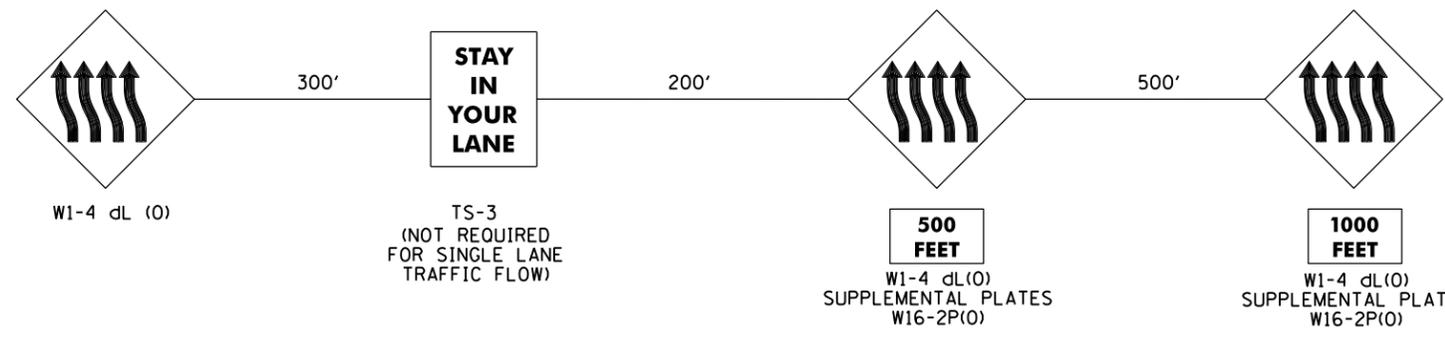


DATE	REVISIONS
1-1-2011	CHANGED SYMBOL DESIGNATION
	REVISED NOTES
3-31-2014	REVISED WORKER SIGN NUMBERS PER "MUTCD" AND REVISED NOTES.

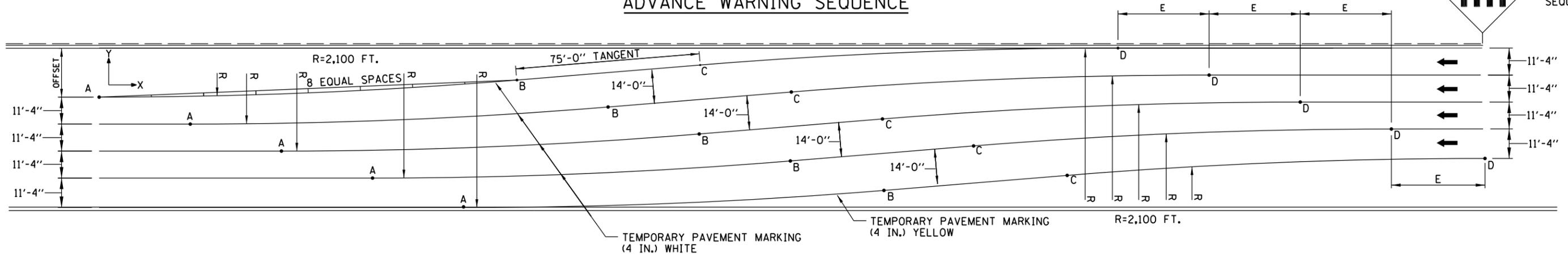
SHOULDER CLOSURE DETAILS

STANDARD E3-03

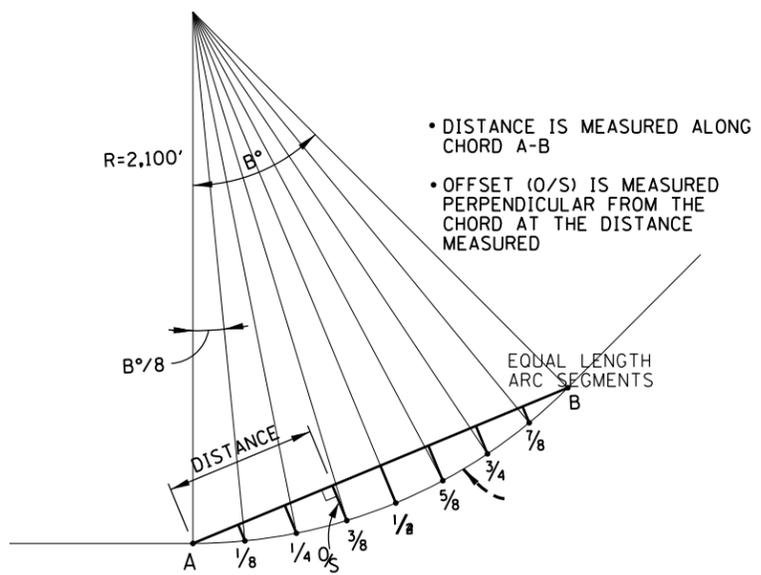
APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009



**ADVANCE WARNING SEQUENCE**



**CHORD OFFSET SKETCH**



**GENERAL NOTES:**

1. REVERSE CURVE INFORMATION CAN BE USED FOR SINGLE LANE OR MULTILANE TRAFFIC FLOWS, SHIFTING RIGHT TO LEFT (AS SHOWN) OR LEFT TO RIGHT BY CHANGING TO THE APPROPRIATE ADVANCE WARNING SEQUENCE.
2. THE REVERSE CURVE SHALL NOT BE USED OUTSIDE THE ACTIVITY AREA. LANE SHIFTS IN ADVANCE OF OR ON THE APPROACH TO THE ACTIVITY AREA SHALL BE IMPLEMENTED WITH A SHIFT RATE OF 65:1.
3. LANE SHIFTS FOR DEPARTURES OUT OF THE ACTIVITY AREA SHALL BE IMPLEMENTED WITH A SHIFT RATE OF 65:1.



DATE	REVISIONS
2-7-2012	REVISED NOTES
11-1-2012	REVISED NOTES
3-31-2014	REVISED CURVE DATA PER MPH AND REVISED NOTES

MAINTENANCE OF TRAFFIC  
REVERSE CURVE

STANDARD E4-04

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 2-7-2012

TYPE I (45 MPH)

OFFSET	POINT LAY-OUT											
	E		B		A		B		C		D	
	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
10	50.23	3.06	0	0	112.2	3.0	187.1	7.0	299.2	10.0		
12	44.94	3.43	0	0	125.6	3.8	200.4	8.2	326.0	12.0		
14	40.96	3.77	0	0	138.0	4.5	212.8	9.5	350.8	14.0		
16	37.86	4.08	0	0	149.5	5.3	224.3	10.7	373.9	16.0		
18	35.34	4.38	0	0	160.4	6.1	235.2	11.9	395.6	18.0		
20	33.26	4.66	0	0	170.7	7.0	245.5	13.0	416.2	20.0		
22	31.50	4.93	0	0	180.5	7.8	255.3	14.2	435.8	22.0		
24	30.00	5.19	0	0	189.9	8.6	264.6	15.4	454.6	24.0		
26	28.68	5.44	0	0	199.0	9.4	273.6	16.6	472.6	26.0		
28	27.53	5.67	0	0	207.7	10.3	282.3	17.7	489.9	28.0		
30	26.51	5.90	0	0	216.0	11.1	290.6	18.9	506.7	30.0		
32	25.59	6.13	0	0	224.2	12.0	298.7	20.0	522.9	32.0		
34	24.76	6.34	0	0	232.0	12.9	306.6	21.1	538.6	34.0		
36	24.02	6.55	0	0	239.7	13.7	314.2	22.3	553.8	36.0		
38	23.33	6.76	0	0	247.1	14.6	321.6	23.4	568.7	38.0		
40	22.71	6.96	0	0	254.3	15.5	328.8	24.5	583.1	40.0		
42	22.13	7.15	0	0	261.4	16.3	335.8	25.7	597.2	42.0		
44	21.60	7.34	0	0	268.3	17.2	342.7	26.8	611.0	44.0		
46	21.11	7.53	0	0	275.0	18.1	349.4	27.9	624.4	46.0		
48	20.65	7.71	0	0	281.6	19.0	356.0	29.0	637.6	48.0		
50	20.22	7.89	0	0	288.1	19.9	362.4	30.1	650.5	50.0		
52	19.82	8.06	0	0	294.4	20.7	368.7	31.3	663.1	52.0		
54	19.44	8.23	0	0	300.6	21.6	374.9	32.4	675.5	54.0		
56	19.09	8.40	0	0	306.7	22.5	380.9	33.5	687.7	56.0		
58	18.76	8.56	0	0	312.7	23.4	386.9	34.6	699.6	58.0		
60	18.44	8.73	0	0	318.6	24.3	392.7	35.7	711.4	60.0		

CHORD OFFSET DATA							
1/8 & 7/8		1/4 & 3/4		3/8 & 5/8		1/2	
O/S	DIST	O/S	DIST	O/S	DIST	O/S	DIST
0.3	14.0	0.6	28.0	0.7	42.1	0.7	56.1
0.4	15.7	0.7	31.4	0.9	47.1	0.9	62.8
0.5	17.3	0.9	34.5	1.1	51.8	1.1	69.0
0.6	18.7	1.0	37.4	1.2	56.1	1.3	74.8
0.7	20.1	1.2	40.1	1.4	60.2	1.5	80.3
0.8	21.4	1.3	42.7	1.6	64.1	1.7	85.4
0.9	22.6	1.5	45.2	1.8	67.8	1.9	90.4
0.9	23.8	1.6	47.5	2.0	71.3	2.2	95.1
1.0	24.9	1.8	49.8	2.2	74.7	2.4	99.6
1.1	26.0	1.9	52.0	2.4	78.0	2.6	104.0
1.2	27.0	2.1	54.1	2.6	81.1	2.8	108.2
1.3	28.0	2.3	56.1	2.8	84.2	3.0	112.2
1.4	29.0	2.4	58.1	3.0	87.1	3.2	116.2
1.5	30.0	2.6	60.0	3.2	90.0	3.4	120.0
1.6	30.9	2.7	61.9	3.4	92.8	3.7	123.8
1.7	31.8	2.9	63.7	3.6	95.5	3.9	127.4
1.8	32.7	3.1	65.4	3.8	98.2	4.1	131.0
1.9	33.6	3.2	67.2	4.0	100.8	4.3	134.4
2.0	34.4	3.4	68.9	4.2	103.3	4.5	137.8
2.1	35.2	3.6	70.5	4.5	105.8	4.7	141.1
2.2	36.1	3.7	72.2	4.7	108.3	5.0	144.4
2.3	36.9	3.9	73.7	4.9	110.7	5.2	147.6
2.4	37.6	4.1	75.3	5.1	113.0	5.4	150.7
2.5	38.4	4.2	76.8	5.3	115.3	5.6	153.8
2.6	39.2	4.4	78.3	5.5	117.6	5.9	156.8
2.7	39.9	4.6	79.8	5.7	119.8	6.1	159.8

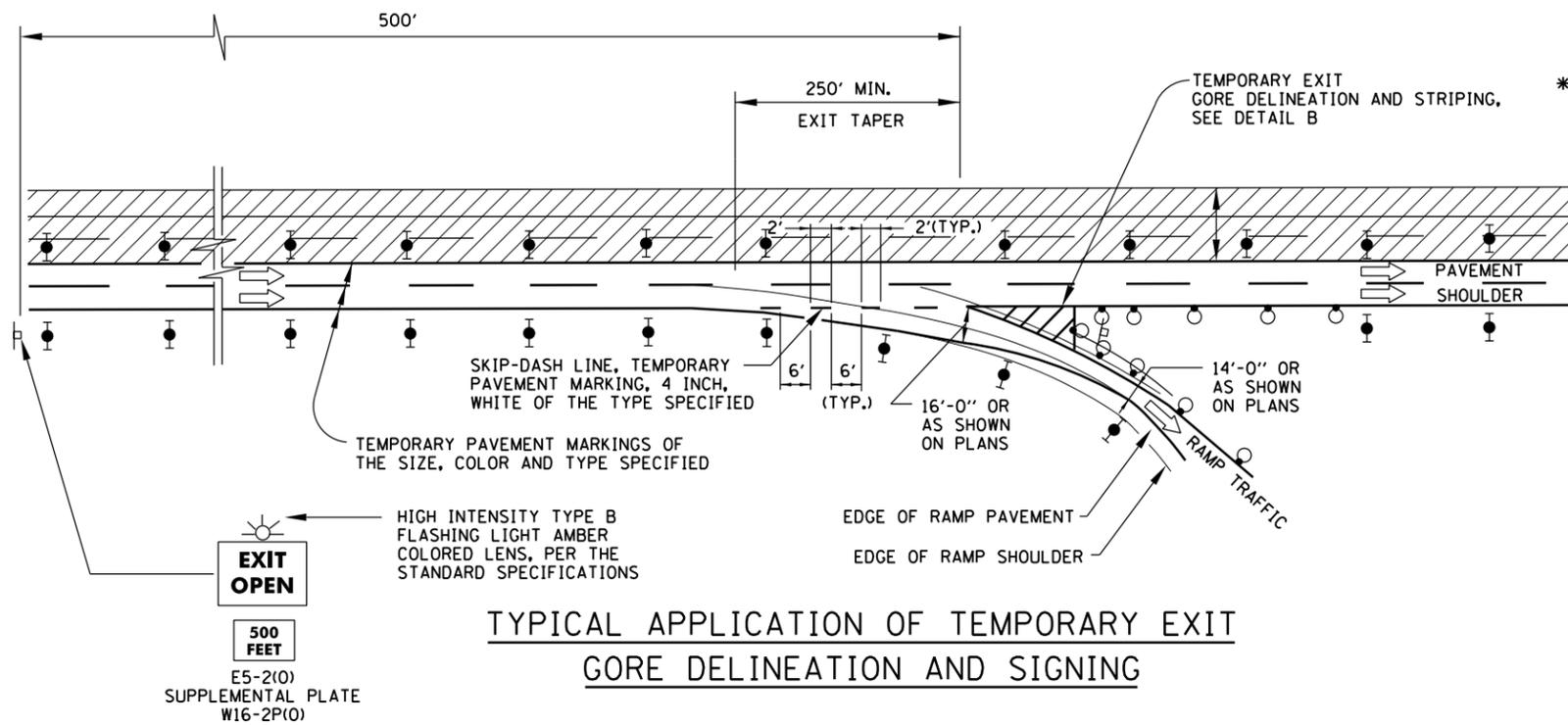
TYPE II (50-55 MPH)

OFFSET	POINT LAY-OUT											
	E		B		A		B		C		D	
	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
10	58.28	2.63	0	0	142.5	3.3	217.4	6.7	359.9	10.0		
12	52.30	2.94	0	0	158.9	4.1	233.8	7.9	392.8	12.0		
14	47.80	3.22	0	0	174.1	4.9	249.0	9.1	423.1	14.0		
16	44.25	3.73	0	0	188.3	5.7	263.1	10.3	451.4	16.0		
18	41.38	3.73	0	0	201.6	6.6	276.4	11.4	478.0	18.0		
20	38.99	3.96	0	0	214.2	7.4	289.0	12.6	503.2	20.0		
22	39.96	4.18	0	0	226.2	8.3	301.0	13.7	527.2	22.0		
24	35.22	4.40	0	0	237.7	9.1	312.5	14.9	550.1	24.0		
26	33.70	4.60	0	0	248.7	10.0	323.5	16.0	572.1	26.0		
28	32.36	4.80	0	0	259.3	10.9	334.0	17.1	593.3	28.0		
30	31.16	4.99	0	0	269.5	11.7	344.2	18.3	613.8	30.0		
32	30.10	5.17	0	0	279.4	12.6	354.1	19.4	633.6	32.0		
34	29.13	5.35	0	0	289.0	13.5	363.7	20.5	652.7	34.0		
36	28.25	5.52	0	0	298.4	14.4	373.0	21.6	671.4	36.0		
38	27.45	5.69	0	0	307.4	15.3	382.1	22.7	689.5	38.0		
40	26.72	5.86	0	0	316.3	16.2	390.9	23.8	707.1	40.0		
42	26.04	6.02	0	0	324.9	17.1	399.5	24.9	724.3	42.0		
44	25.41	6.17	0	0	333.3	18.0	407.9	26.0	741.1	44.0		
46	24.83	6.32	0	0	341.5	18.9	416.1	27.1	757.6	46.0		
48	24.29	6.47	0	0	349.6	19.8	424.1	28.2	773.6	48.0		
50	23.78	6.62	0	0	357.4	20.7	431.9	29.3	789.4	50.0		
52	23.31	6.76	0	0	365.2	21.6	439.6	30.4	804.8	52.0		
54	22.86	6.91	0	0	372.7	22.5	447.2	31.5	819.9	54.0		
56	22.44	7.04	0	0	380.2	23.4	454.6	32.6	834.8	56.0		
58	22.05	7.18	0	0	387.5	24.3	461.9	33.7	849.4	58.0		
60	21.67	7.31	0	0	394.7	25.2	469.1	34.8	863.7	60.0		

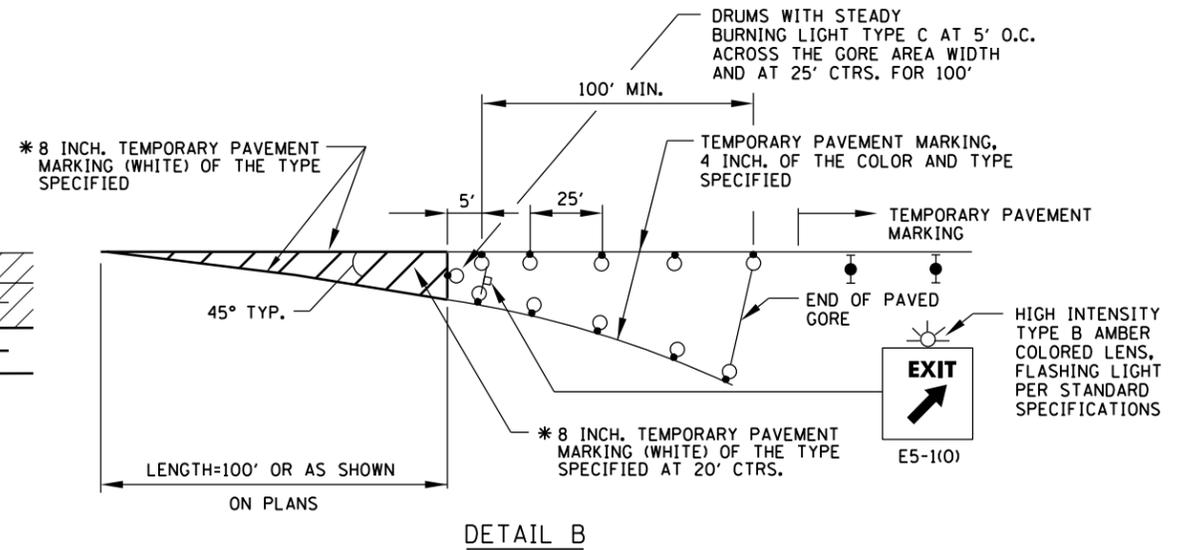
CHORD OFFSET DATA							
1/8 & 7/8		1/4 & 3/4		3/8 & 5/8		1/2	
O/S	DIST	O/S	DIST	O/S	DIST	O/S	DIST
0.4	17.8	0.6	35.6	0.8	53.4	0.8	48.3
0.4	19.9	0.8	39.7	1.0	59.6	1.0	53.9
0.5	21.8	0.9	43.5	1.1	65.3	1.2	59.0
0.6	23.5	1.1	47.1	1.3	70.6	1.4	63.8
0.7	25.2	1.2	50.4	1.5	75.6	1.6	68.3
0.8	26.8	1.4	53.6	1.7	80.4	1.9	72.6
0.9	28.3	1.5	56.6	1.9	84.9	2.1	76.7
1.0	29.7	1.7	59.5	2.1	89.2	2.3	80.6
1.1	31.1	1.9	62.2	2.3	93.3	2.5	84.3
1.2	32.4	2.0	64.9	2.5	97.3	2.7	87.9
1.3	33.7	2.2	67.4	2.8	101.2	2.9	91.4
1.4	34.9	2.4	69.9	3.0	104.9	3.2	94.7
1.5	36.2	2.5	72.3	3.2	108.5	3.4	98.0
1.6	37.3	2.7	74.7	3.4	112.0	3.6	101.2
1.7	38.5	2.9	76.9	3.6	115.4	3.8	104.3
1.8	39.6	3.0	79.1	3.8	118.7	4.0	107.3
1.9	40.6	3.2	81.3	4.0	122.0	4.3	110.2
2.0	41.7	3.4	83.4	4.2	125.1	4.5	113.1
2.1	42.7	3.5	85.5	4.4	128.2	4.7	115.8
2.2	43.7	3.7	87.5	4.6	131.3	4.9	118.6
2.3	44.7	3.9	89.5	4.8	134.2	5.2	121.3
2.4	45.7	4.0	91.4	5.1	137.2	5.4	123.9
2.5	46.6	4.2	93.3	5.3	140.0	5.6	126.5
2.6	47.6	4.4	95.2	5.5	142.8	5.9	129.0
2.7	48.5	4.6	97.0	5.7	145.6	6.1	131.5
2.8	49.4	4.7	98.8	5.9	148.3	6.3	134.0

TYPE III (60-65 MPH)

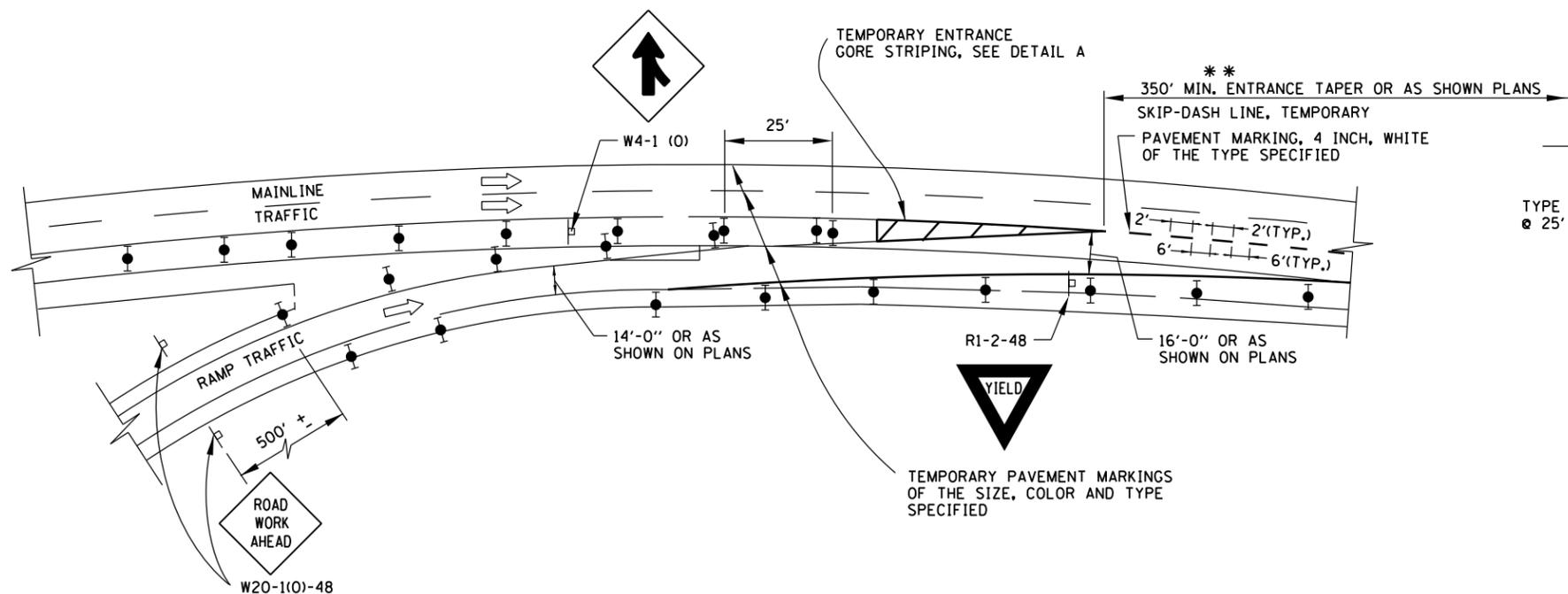
OFFSET	POINT LAY-OUT											
	E		B		A		B		C		D	
	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
10	67.06	2.29	0	0	175.6	3.5	250.5	6.5	426.1	10.0		
12	60.34	2.54	0	0	195.3	4.3	270.2	7.7	465.5	12.0		
14	55.24	2.78	0	0	213.5	5.2	288.4	8.8	501.8	14.0		
16	51.22	3.00	0	0	230.4	6.0	305.3	10.0	535.7	16.0		
18	47.95	3.21	0	0	246.3	6.9	321.2	11.1	567.5	18.0		
20	45.22	3.41	0	0	261.4	7.8	336.3	12.2	597.7	20.0		
22	42.90	3.59	0	0	275.8	8.6	350.6	13.4	626.4	22.0		
24	40.91	3.77	0	0	289.5	9.5	364.3	14.5	653.8	24.0		
26	39.16	3.94	0	0	302.6	10.4	377.5	15.6	680.1	26.0		
28	37.62	4.11	0	0	315.3	11.3	390.1	16.7	705.4	28.0		
30	36.24	4.27	0	0	327.5	12.2	402.3	17.8	729.9	30.0		
32	35.01	4.42	0	0	339.4	13.1	414.2	18.9	753.5	32.0		
34	33.90	4.57	0	0	350.8	14.0	425.6	20.0	776.4	34.0		
36	32.88	4.72	0	0	362.0	14.9	436.7	21.1	798.7	36.0		
38	31.95	4.86	0	0	372.8	15.8	447.5	22.2	820.4	38.0		
40	31.10	5.00	0	0	383.4	16.7	4					



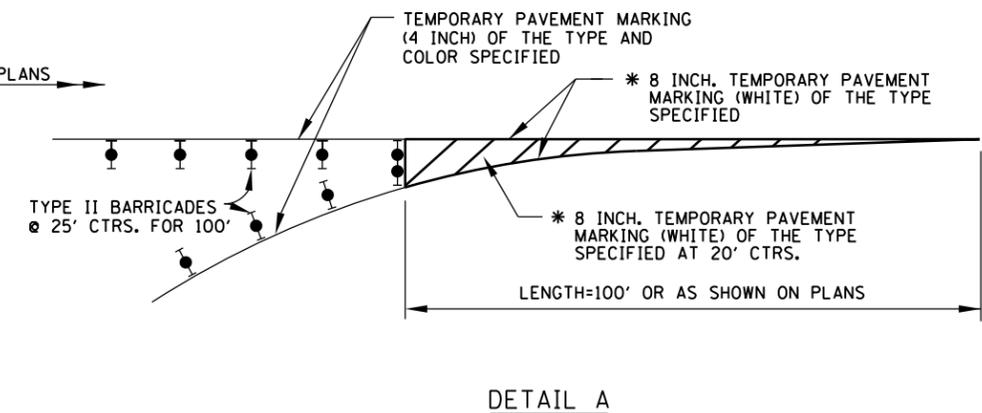
**TYPICAL APPLICATION OF TEMPORARY EXIT GORE DELINEATION AND SIGNING**



**TEMPORARY EXIT GORE DELINEATION AND SIGNING**



**TYPICAL APPLICATION OF TEMPORARY ENTRANCE GORE DELINEATION AND SIGNING**



**TEMPORARY ENTRANCE GORE STRIPING**

**SYMBOLS**

- WORK AREA
- SIGN
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
- DRUM WITH STEADY BURNING LIGHT

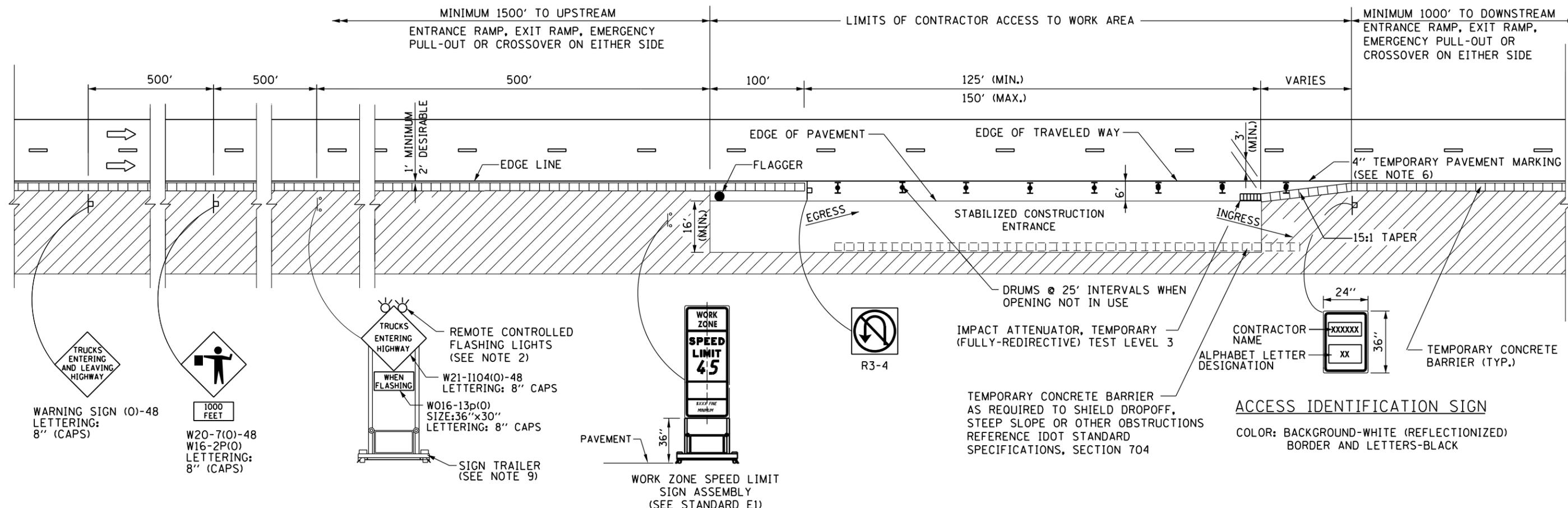
\* 8 INCH TEMPORARY PAVEMENT MARKING IS TO BE MADE OF 2-TEMPORARY PAVEMENT MARKING 4 INCH, WHITE OF THE TYPE SPECIFIED.  
 \*\* BASED ON A SPEED OF 45 M.P.H.

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009

DATE	REVISIONS
1-1-2011	CHANGED SYMBOL DESIGNATION.
2-7-2012	REVISED MERGE SIGN.
3-31-2014	ADDED 45 M.P.H. SPEED TO ENTRANCE TAPER.

TEMPORARY GORE DETAILS

STANDARD E5-03



**NOTES:**

1. SIGNS DESIGNATED FOR THIS ACCESS TO WORK AREA SHALL BE COVERED OR TURNED AWAY FROM THE TRAFFIC WHEN THE FLAGGER IS NOT ON STATION AND THE ACCESS OPENINGS ARE NOT IN USE.
2. THE FLASHING WARNING LIGHT SHALL MEET THE REQUIREMENTS OF TOLLWAY SUPPLEMENTAL SPECIFICATIONS AND BE OPERATED BY THE FLAGGER REMOTELY. THE LIGHTS SHALL BE FLASHING ONLY WHEN A VEHICLE IS ENTERING THE TOLLWAY.
3. WHEN THREE LANES OR MORE ARE OPENED TO TRAFFIC, ADVANCE WARNING SIGNS AND ASSEMBLIES SHALL BE PROVIDED ON BOTH SIDES OF TRAVELED WAY.
4. WHEN CONTRACTOR ACCESS TO WORK AREA IS ON OPPOSITE SIDE FROM SHOWN, ALL INSTALLATIONS ARE MIRROR IMAGE.
5. FOR NIGHTTIME OPERATIONS, TEMPORARY LIGHTING OF CONSTRUCTION ACCESS TO WORK AREA SHALL BE PROVIDED.
6. TEMPORARY PAVEMENT MARKINGS SHALL BE REPLACED AS OFTEN AS NECESSARY TO DELINEATE OPENINGS.
7. IF POSSIBLE, LANE CLOSURES SHALL BE UTILIZED TO ELIMINATE THE MERGING OF CONSTRUCTION TRAFFIC INTO THROUGH TRAFFIC LANES.
8. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICES.
9. "TRUCKS ENTERING HIGHWAY" SIGN MAY BE SUPPORTED BY OPTIONAL POST OR STAND MOUNTED DEVICES WHEN POSITIONED BEHIND TEMPORARY CONCRETE BARRIER.

**LEGEND**

- FLAGGER
- P CONSTRUCTION SIGN ON SUPPORT PER TOLLWAY STANDARD UNLESS NOTED
- ➔ DIRECTION OF TRAFFIC FLOW
- ▨ WORK AREA
- ⊞ DRUM WITH STEADY BURNING MONODIRECTIONAL LIGHT

**ACCESS IDENTIFICATION SIGN**  
COLOR: BACKGROUND-WHITE (REFLECTIONIZED)  
BORDER AND LETTERS-BLACK

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 2-7-2012

**CONTRACTOR ACCESS TO WORK AREA**  
(45 M.P.H.)

DATE	REVISIONS
3-1-2013	REVISED NOTES.
3-31-2014	REVISED NOTE FOR TEMPORARY CONCRETE BARRIER

**Illinois Tollway**

CONTRACTOR ACCESS TO WORK AREA

STANDARD E6-02

"EMERGENCY MOTORIST ASSIST" SIGN (O) 48"X48", SEE NOTE 2 (ATTACH TO TEMPORARY BARRIER PARALLEL TO TRAFFIC)

STAY IN YOUR VEHICLE MOTORIST ASSIST ON PATROL YOUR LOCATION: DIR.-RT. SIGN-M.P.

EMERGENCY STOPPING ONLY

R8-7 4836 (ATTACH TO TEMPORARY BARRIER PARALLEL TO TRAFFIC)

EMERGENCY STOPPING ONLY

R8-7 4836

EMERGENCY STOPPING ONLY

1000 FEET KEEP RIGHT

R8-7 WITH SUPPLEMENTAL PLATES

LEFT SHOULDER CLOSED 500FT

W21-5BL-B(0)-48

LEFT SHOULDER CLOSED 1000FT

W21-5BL-C(0)-48

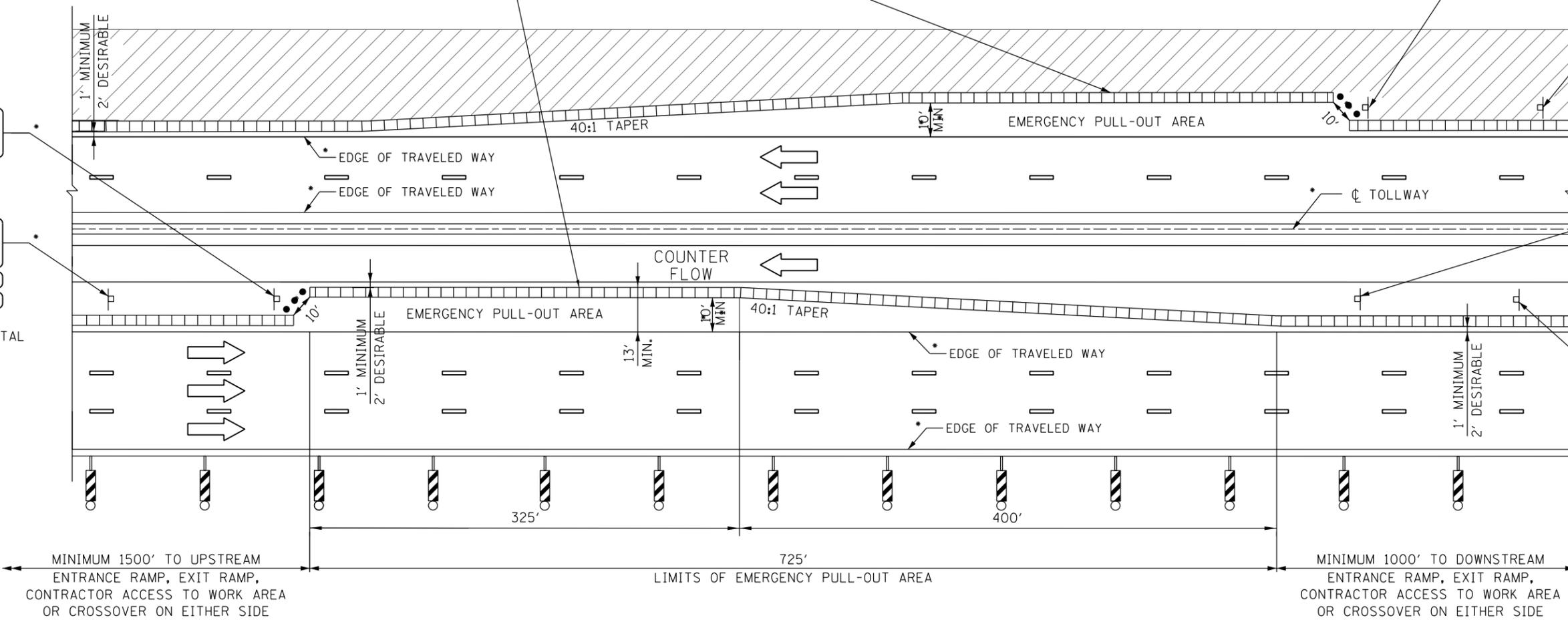
EMERGENCY STOPPING ONLY

R8-7 4836

EMERGENCY STOPPING ONLY

1000 FEET KEEP LEFT

R8-7 WITH SUPPLEMENTAL PLATES



EMERGENCY PULL-OUT AREA

LEGEND

- TEMPORARY CONCRETE BARRIER WITH BARRIER DELINEATORS ON TRAFFIC SIDE
- VERTICAL PANELS WITH STEADY BURNING LIGHTS @ 100 FT CENTERS ALONG ROADWAY (TANGENT) AND 50 FT CENTERS ALONG TAPERS.
- WORK AREA
- FLEXIBLE DELINEATOR POSTS
- DIRECTION OF TRAFFIC FLOW
- CONSTRUCTION SIGN ON SUPPORT PER TOLLWAY STANDARD UNLESS NOTED.

NOTES:

1. EMERGENCY PULL-OUT AREA SPACED PER CONTRACT DOCUMENTS.
2. CONSTRUCTION MANAGER (CM) TO DETERMINE EMERGENCY ASSIST SIGN'S INFORMATION FOR DIRECTION-ROUTE SIGN-MILEPOST ONCE THE LOCATION HAS BEEN ACCEPTED.
3. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.
4. FLEXIBLE DELINEATORS TO BE 48" IN HEIGHT ABOVE BASE, TUBULAR POSTS (ORANGE) WITH 360 DEGREES FULL VIEW TWO-4" FLOURESCENT ORANGE REFLECTORIZED TAPE BANDS. FLEXIBLE DELINEATORS SHAL BE CAPABLE OF BENDING UNDER REPEATED IMPACTS AND RETURN TO AN UPRIGHT POSITION WITHOUT DAMAGE TO THE IMPACTING VEHICLE OR THE DELINEATORS. THE DELINEATOR'S BASE SHALL BE SECURELY MOUNTED TO THE ROADWAY SURFACE. THE POSTS SHALL BE REMOVABLE FROM THE BASES TO PERMIT REPLACEMENT OF DAMAGED UNITS AS REQUIRED.



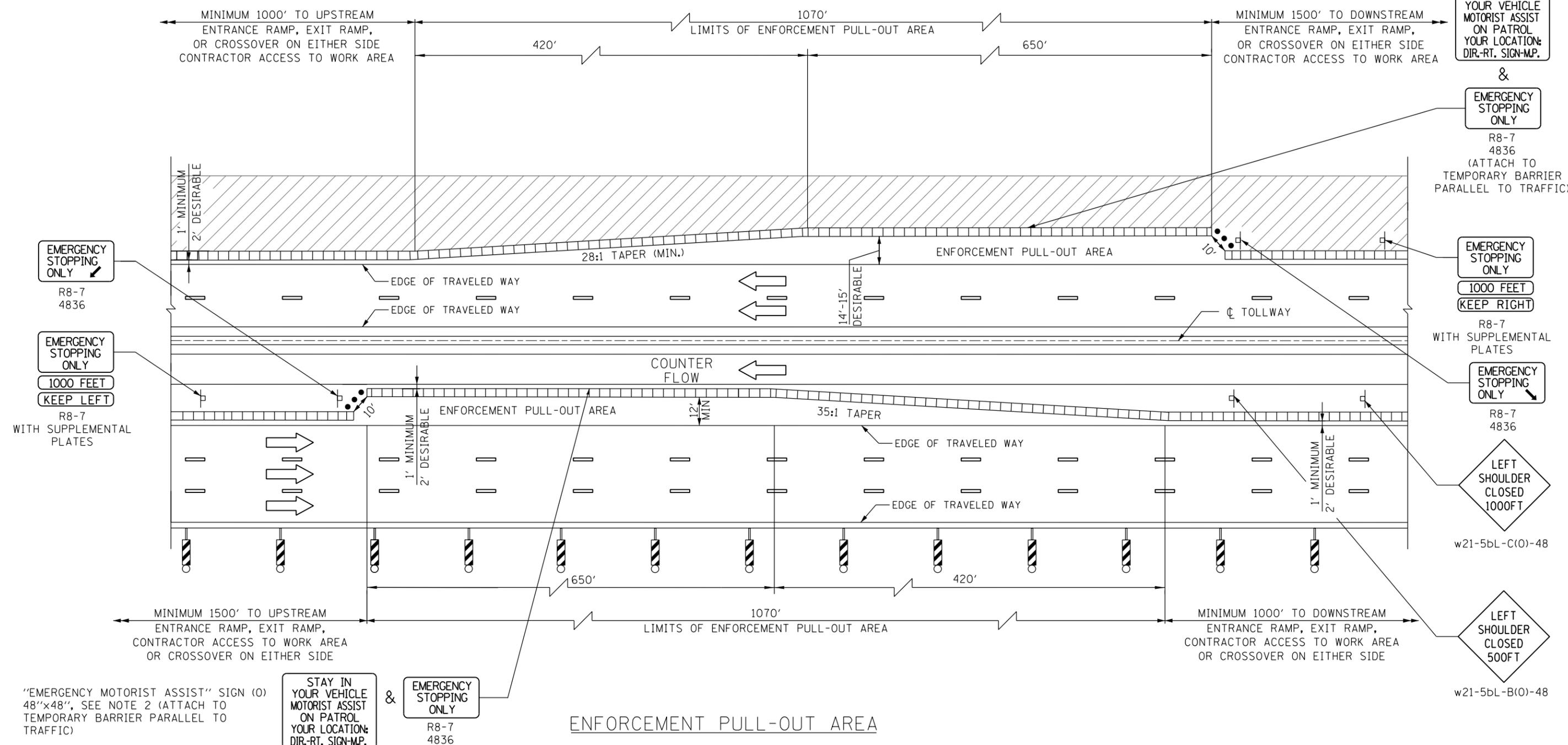
DATE	REVISIONS
11-1-2012	REVISED LENGTH OF PULL-OUT AREA
	REVISED NOTES
3-1-2013	REVISED "EMERGENCY MOTORIST ASSIST" SIGN NOTE.
3-31-2014	ADDED ENFORCEMENT PULLOUT AREA

PULL-OUT AREA

STANDARD E7-03

*Paul Kovacs*  
 APPROVED ..... CHIEF ENGINEER ..... DATE 2-7-2012

"EMERGENCY MOTORIST ASSIST" SIGN (O) 48"x48", SEE NOTE 2 (ATTACH TO TEMPORARY BARRIER PARALLEL TO TRAFFIC)



"EMERGENCY MOTORIST ASSIST" SIGN (O) 48"x48", SEE NOTE 2 (ATTACH TO TEMPORARY BARRIER PARALLEL TO TRAFFIC)

STAY IN YOUR VEHICLE MOTORIST ASSIST ON PATROL YOUR LOCATION: DIR.-RT. SIGN-MP. & EMERGENCY STOPPING ONLY R8-7 4836 (ATTACH TO TEMPORARY BARRIER PARALLEL TO TRAFFIC)

ENFORCEMENT PULL-OUT AREA

LEGEND

- TEMPORARY CONCRETE BARRIER WITH BARRIER DELINEATORS ON TRAFFIC SIDE
- VERTICAL PANELS WITH STEADY BURNING LIGHTS @ 100 FT CENTERS ALONG ROADWAY (TANGENT) AND 50 FT CENTERS ALONG TAPERS.
- WORK AREA
- FLEXIBLE DELINEATOR POSTS
- DIRECTION OF TRAFFIC FLOW
- CONSTRUCTION SIGN ON SUPPORT PER TOLLWAY STANDARD UNLESS NOTED.

NOTES:

1. ENFORCEMENT PULL-OUT AREA SPACED PER CONTRACT DOCUMENTS.
2. CONSTRUCTION MANAGER (CM) TO DETERMINE EMERGENCY ASSIST SIGN'S INFORMATION FOR DIRECTION-ROUTE SIGN-MILEPOST ONCE THE LOCATION HAS BEEN ACCEPTED.
3. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.
4. FLEXIBLE DELINEATORS TO BE 48" IN HEIGHT ABOVE BASE, TUBULAR POSTS (ORANGE) WITH 360 DEGREES FULL VIEW TWO-4" FLOURESCENT ORANGE REFLECTORIZED TAPE BANDS. FLEXIBLE DELINEATORS SHALL BE CAPABLE OF BENDING UNDER REPEATED IMPACTS AND RETURN TO AN UPRIGHT POSITION WITHOUT DAMAGE TO THE IMPACTING VEHICLE OR THE DELINEATORS. THE DELINEATOR'S BASE SHALL BE SECURELY MOUNTED TO THE ROADWAY SURFACE. THE POSTS SHALL BE REMOVABLE FROM THE BASES TO PERMIT REPLACEMENT OF DAMAGED UNITS AS REQUIRED.

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 2-7-2012

SHEET 2 OF 2

PULL-OUT AREA

STANDARD E7-03