

Illinois Tollway
APPROVED LIST OF TEMPORARY CONCRETE BARRIER (CROSS BOLT CONNECTION)
June 27, 2023

Special Provision for Temporary Concrete Barrier (Cross Bolt Connection) (Tollway GBSP)

Welch Brothers, Inc
2323 Graham St.
Bartlett, Illinois. 60103
Phone: (847) 741-6134
www.welchbrothers.com

Utility Concrete Products, Inc
2495 Bungalow Road.
Morris, Illinois. 60450
Phone: (815) 416-1000
www.utilityconcrete.com

The following guidelines provide the submittal and approval process for new suppliers requesting to be added to the approved list of suppliers.

Send the submittal information to:
Cynthia M. Williams
Illinois Tollway
Materials Department
2700 Ogden Avenue
Downers Grove, Illinois 60515-1703
cmwilliams@getipass.com

- 1) The producer shall be on IDOT's Qualified Producer List for Certified Precast Concrete Producers and be qualified for F1.
- 2) Submit shop drawing meeting the barrier dimensions and connection hardware specified in Illinois Tollway Standard D10-03.
- 3) Schedule a walk-through at the plant where the Temporary Concrete Barrier-Cross-Bolt Connection will be produced. The producer shall demonstrate their quality control procedures and production methods to demonstrate compliance with Illinois Tollway Standard D10-03. If the steel connection hardware is produced at a secondary site, a separate walkthrough will be required at site where the hardware is produced.